

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1. (Original) A data carrier with an optically variable structure having an embossed structure with raised areas and a first coating contrasting with the surface of the data carrier and provided only in certain areas, the embossed structure and the coating being so combined that at least parts of the coating are completely visible upon perpendicular viewing but concealed upon oblique viewing so that a tilt effect arises upon alternate perpendicular and oblique viewing, and the optically variable structure having at least in partial areas a second coating disposed in overlap with the first coating at least in partial areas, characterized in that the second coating likewise contrasts with the data carrier surface.
2. (Original) A data carrier according to claim 1, characterized in that the second coating is disposed congruent to at least parts of the raised areas of the embossed structure.
3. (Original) A data carrier according to claim 2, characterized in that the data carrier has an intaglio motif.
4. (Original) A data carrier according to claim 3, characterized in that at least parts of the embossed structure are disposed in the area of the intaglio motif.
5. (Currently amended) A data carrier according to claim 3 ~~or 4~~, characterized in that the second coating has the same color as the intaglio motif.
6. (Currently amended) A data carrier according to ~~any of claims 3 to 5~~ claim 3,

characterized in that the second coating is part of the intaglio motif.

7. (Currently amended) A data carrier according to ~~at least one of claims 1 to 6~~claim 1, characterized in that the second coating has a color contrasting with the first coating.

8. (Currently amended) A data carrier according to ~~at least one of claims 1 to 7~~claim 1, characterized in that the color used for the first coating has a complementary contrast with the color of the second coating.

9. (Currently amended) A data carrier according to ~~at least one of claims 1 to 8~~claim 1, characterized in that the first and second coatings are disposed at least partly in overlap.

10. (Currently amended) A data carrier according to ~~at least one of claims 1 to 9~~claim 1, characterized in that the optically variable structure has a metallic background layer.

11. (Currently amended) A data carrier according to ~~at least one of claims 1 to 10~~claim 1, characterized in that at least one of the first ~~and/or~~ second coating has machine-readable properties at least in certain areas.

12. (Currently Amended) A data carrier according to claim 11, characterized in that at least one of the first and/or second coating has magnetic, electrically conductive or luminescent properties.

13. (Currently amended) A data carrier according to ~~at least one of claims 1 to 12~~claim 1, characterized in that the optically variable structure is superimposed or underlaid with an additional trans-parent optically variable layer or a foil element.

14. (Currently amended) A data carrier according to ~~at least one of claims 1 to~~

~~13~~claim 1, characterized in that one of the coatings is of multicolor design.

15. (Currently amended) A data carrier according to ~~at least one of claims 1 to~~  
~~14~~claim 1, characterized in that the first coating is a printed screen structure.

16. (Currently amended) A data carrier according to ~~at least one of claims 1 to~~  
~~15~~claim 1, characterized in that the screen structure is a line screen with a constant screen ruling.

17. (Currently Amended) A data carrier according to claim 16, characterized in that the line screen ~~consists of~~ comprises colored, spaced-apart lines or colored, directly adjoining lines.

18. (Currently amended) A data carrier according to ~~at least one of claims 1 to~~  
~~17~~claim 1, characterized in that the line screen has thickened areas at least in certain areas.

19. (Original) A data carrier according to claim 18, characterized in that the line screen has the thickened areas only on one side.

20. (Currently amended) A data carrier according to claim 18 ~~or 19~~, characterized in that the line screen represents a halftone image.

21. (Currently amended) A data carrier according to ~~at least one of claims 1 to~~  
~~20~~claim 1, characterized in that the embossed structure is an embossed screen structure.

22. (Currently amended) A data carrier according to ~~at least one of claims 1 to~~  
~~21~~claim 1, characterized in that the embossed structure is executed as a line screen with a constant screen ruling.

23. (Currently amended) A data carrier according to ~~at least one of claims 1 to 24~~claim 1, characterized in that the embossed structure has a varying screen ruling in certain areas.

24. (Currently amended) A data carrier according to ~~at least one of claims 1 to 23~~claim 1, characterized in that the embossed structure and the second coating are executed as colored intaglio prints.

25. (Currently amended) A data carrier according to ~~at least one of claims 1 to 24~~claim 1, characterized in that the first coating is a dark line screen and the second coating is present in the form of a light, colored line screen.

26. (Currently amended) A data carrier according to ~~at least one of claims 1 to 25~~claim 1, characterized in that the embossed structure has raised areas of different height.

27. (Currently amended) A data carrier according to ~~at least one of claims 1 to 26~~claim 1, characterized in that the embossed structure and the first coating have the same screen ruling.

28. (Currently amended) A data carrier according to ~~at least one of claims 1 to 27~~claim 1, characterized in that the embossed structure is subdivided into partial areas where different partial embossed structures are provided.

29. (Original) A data carrier according to claim 28, characterized in that the partial areas form a two-dimensional matrix having m partial areas in the horizontal direction and n partial areas in the vertical direction, where  $m, n \geq 1$ , preferably  $m, n \geq 2$ .

30. (Currently amended) A data carrier according to claim 28 ~~or 29~~, characterized in that the partial embossed structures in at least two adjoining partial

areas are disposed offset by a fraction, in particular one third, of the screen ruling.

31. (Currently amended) A data carrier according to ~~at least one of claims 28 to 30~~ claim 28, characterized in that at least the partial embossed structures of one partial area have an unembossed edge contour.

32. (Currently amended) A data carrier according to ~~at least one of claims 1 to 31~~ claim 1, characterized in that at least one of the coatings ~~consists of~~ is comprised of at least partly of translucent inks.

33. (Currently amended) A data carrier according to ~~at least one of claims 1 to 32~~ claim 1, characterized in that the data carrier is a paper of value, ~~in particular a bank note~~.

34. (Original) A method for producing a data carrier with an optically variable structure having an embossed structure with raised areas and a first coating contrasting with the surface of the data carrier and applied to the data carrier only in certain areas, the embossed structure and the coating being so combined that at least parts of the coating are completely visible upon perpendicular viewing but concealed upon oblique viewing so that a tilt effect arises upon alternate perpendicular and oblique viewing, characterized by the following steps:

- applying the first coating to the data carrier only in certain areas,
- embossing the embossed structure in the data carrier by means of an embossing tool, whereby with the embossing a second coating is transferred to the data carrier in overlap with the first coating at least in partial areas,

whereby a color likewise contrasting with the surface of the data carrier is selected for the second coating, and the transferring of the second coating to the data carrier is done congruently to at least parts of the raised areas of the embossed structure.

35. (Original) A method according to claim 34, characterized in that the data carrier is provided with an intaglio motif and at least parts of the embossed structure are disposed in the area of the intaglio motif.

36. (Currently amended) A method according to claim 34 ~~or 35~~, characterized in that the first coating is produced by the offset process.

37. (Currently amended) A method according to ~~at least one of claims 34 to 36~~ claim 34, characterized in that the first coating is produced as a line screen.

38. (Currently amended) A method according to ~~at least one of claims 34 to 37~~ claim 34, characterized in that the embossed structure and the second coating are produced by ink-carrying intaglio printing.

39. (Original) A method according to claim 38, characterized in that the second coating is executed as a color split.

40. (Currently amended) A method according to ~~at least one of claims 34 to 39~~ 34, characterized in that the first coating is applied first, and in a second step the embossed structure and the second coating are transferred simultaneously.

41. (New) The data carrier of claim 33 wherein the paper of value is a bank note.